

# सी.एस.आई.आर-संरचनात्मक अभियांत्रिकी अनुसंधान केन्द्र CSIR-STRUCTURAL ENGINEERING RESEARCH CENTRE

(वैज्ञानिक तथा औद्योगिक अनुसंधान परिषद Council of Scientific and Industrial Research) सी.एस.आई.आर परिसर CSIR CAMPUS, तरमणि TARAMANI, चेन्नै CHENNAI - 600 113. भारत INDIA

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# (TWO BID SYSTEM)

## EMD TO BE SUBMITTED: Rs.90,000/-

(EMD by way of Demand Draft drawn infavour of "The Director, CSIR-SERC, Chennai" should be submitted to CSIR-SERC before 17.07.2018 -14.00hrs.IST)

Tender Enquriy No.A3(51006)2017/Pur dt.21.6.2018.

### DUE DATE FOR SUBMISSION OF OFFER: 17.07.2018 - 14.00 hrs. IST

The quotation (Technical Bid) will be opened on 18.07.2018 at 14.30 hrs. IST.

Only online e- tenders are invited for the following:

SI.N	Detailed Specification of the Stores	Quantity
1.	Supply,Installation,Commissioning of Multi-Channel Alternating current potential difference (ACPD) technique based crack depth measuring equipment for online monitoring and measurement of fatigue crack depth in metals as per the detailed specifications given below:	1 set.

#### **TECHNICAL SPECIFICATIONS**

Number of Channels	32 channels(16 crack locations)	
Number of field current output	Minimum 4	
channels		
Configurability of crack and	It should be possible to assign the crack and	
reference signal channels with	reference signal channels to different current channels	
current channels	as per user requirement.	
Frequency of current to be applied	Continuously variable frequency output from 500 Hz	
on the specimen.	to 200 kHz	
Field output Current	Output currents up to 5 amps. Continuously variable	
Crack and reference signal output	Selectable low pass filter setting from 0.1 to 1 kHz in	
filtering capabilities	steps for crack and reference signal outputs	
Analog output for all channels	Analog output should be available for external data	
	logging.	
Output signal offset	Continuously variable signal offset should be	
	available.	
Signal gain setting	User selectable from 1000 to 30000.	
Output voltage signal	Resistive and inductive components to be displayed.	
Signal pre amplifier requirement	Pre-amplifiers to be provided as standard for each	
	channel for superior SNR	
Signal pre amplifier to main	Minimum 3 m signal cable length from main	
equipment signal cable length	equipment to pre amplifier.	



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Data communication with PC	RS232C / USB port / LAN	
Hand held probes for single point	The equipment should have hand held probe	
crack sizing	attachment for single point manual crack depth	
	measurement.	
Front panel display	Front panel display of current, frequency, crack	
	voltage, reference voltage, crack depth, bias setting,	
	filter setting etc	
Field current cables and Signal	Complete set of necessary cables required to	
measurement cables	connect all the 16 crack location to the main	
	equipment to be supplied along with the equipment.	
Controllability with PC	The equipment should be controllable from a laptop	
	computer and all the test parameters should be set	
	and adjusted through software control	
Software capabilities	Should display graphically crack shape evolution and	
	crack growth extension curves. In multi-channel	
	ACPD operation, the software should acquire crack	
	and reference voltage measurements from the	
	probes attached to the crack locations. Voltages	
	acquired from each pair to be used to calculate the	
	crack depth in engineering unit. Scans of the probes	
	should be made at user-defined intervals and the	
	software should plot crack growth curves for any	
	given location. The acquired crack growth data with	
	time stamp should be stored in excel ,text format for	
Anglianting	further data processing	
Applications	Crack initiation, Fatigue crack initiation, Slow crack	
	growth, Crack sizing, Dynamic crack growth studies,	
	Crack closure studies, Condition monitoring, Stress	
	corrosion testing. The equipment along with the necessary software,	
	hardware and should be able to give accurate crack	
	depth readings in ferrous and nonferrous metals.	
Power Requirements	230 V AC, 50 - 60 Hz	
Minimum PC Requirements	Dell/ HP Laptop PC Compatible with the software	
William I O Requirements	and hard ware of the equipment. Minimum 8 GB	
	RAM /1 TB HDD storage	
Warranty	The supplier shall provide warranty for minimum one	
	years after installation and commissioning of the	
	equipment.	
Optional item to be quoted	Extension of warranty for additional two years	
separately along with main	from the date of completion of one-year	
quotation	standard manufacturer warranty.	
'	2. One complete set of field current and signal	
	cables required to connect all the 16 crack	
	locations.	



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#### Other Terms and Conditions:

- Installation and commissioning of the equipment shall be carried out and demonstrated by the supplier satisfactorily
- Training shall be given to FFL Staff for operation and maintenance of the equipment.
- Two sets of operation and maintenance manuals along with drawings shall be supplied along with the equipment.
- Essential spares required after warranty period shall be quoted separately.
- The firm shall have capability to provide service support during and after warranty period. Details of the nature of service support the firm can provide should be given.
- The quotation shall be submitted in two parts namely technical bid and commercial bid. The technical bid should contain i) Details of the firm ii) their capabilities for supply, installation, commissioning and servicing of similar equipment, iii) Details with contact address for supplies of similar equipment made during the last 5 years iv) Detailed technical specifications of the equipment including software along with technical catalogues. Bids not containing the above details will be rejected.

Terms and Conditions:-

All the terms of supply as available in our website www.serc.res.in is applicable.

Controller of Stores & Purchase For Director